STEP 1

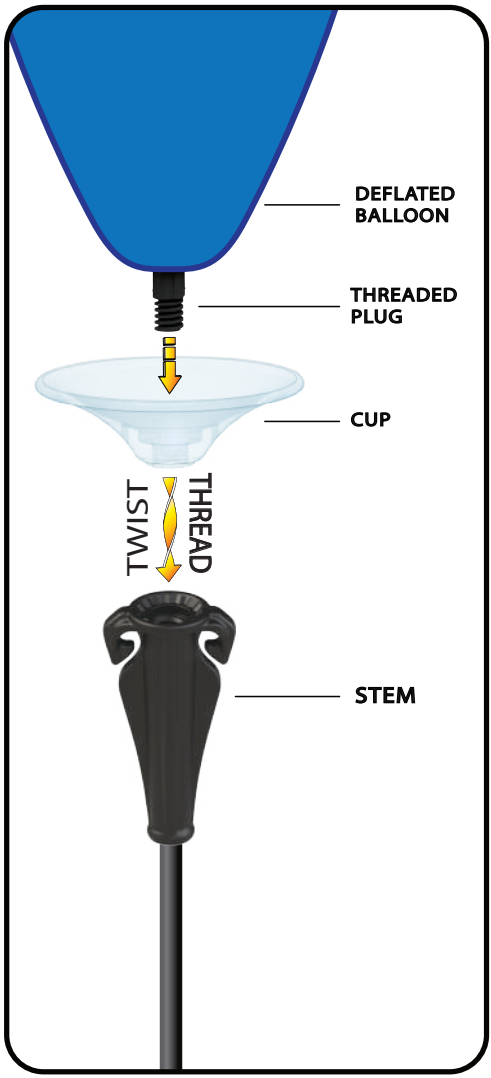
PREMIUM BALLOON ASSEMBLY & INFLATION



INFLATE ALL BALLOONS TO THE SAME SIZE

DuraBalloons® may have differing tightness / pressures due to the molding process. Inflate or under-inflate to a consistent, safe size versus pressure.

1.1 Attach balloon to stem through cup.



Please inflate all balloons within 30 days of purchase to comply with Warranty Guidelines.

IMPORTANT! The balloon and cup should be attached to the stem prior to the inflation process.

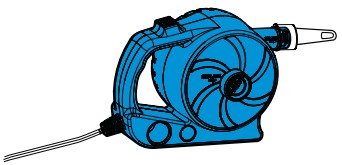
INFLATION TIPS:

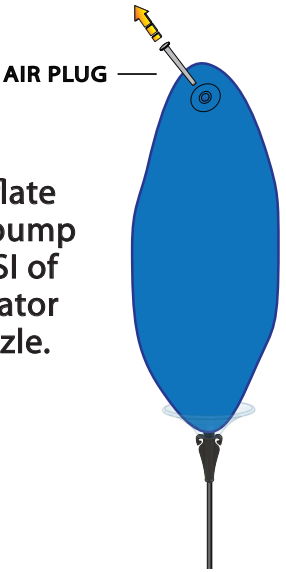
- It is easier to inflate balloons at room temperature, (70-75º) or higher, as balloon material elasticity is increased.
- Inflate balloon just beyond the point when wrinkles flatten on the surface and the balloon feels tight.
- Whenever possible, avoid direct sunlight or temperature increases the following 12 hours while the balloon material resets.

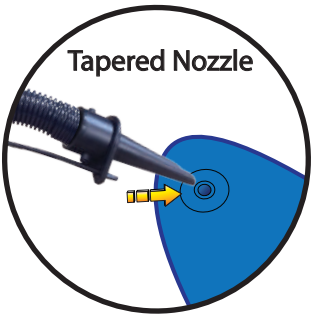
Pro Tip: Push air plug out by locating bottom of plug within the balloon and pushing out with your palm instead of pulling out with your fingers.

1.2

Remove air plug from top of balloon and inflate using a hand or foot pump that can deliver 2-3 PSI of pressure, or an air inflator with a tapered fill nozzle.







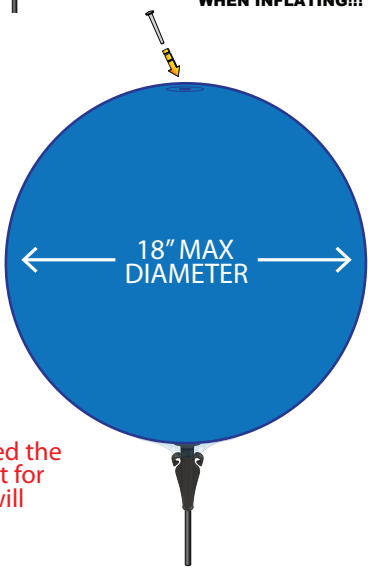
DO NOT OVER-INFLATE!
BALLOON MAY BURST AND CAUSE INJURY!!!



USE EYE PROTECTION WHEN INFLATING!!!

1.3

Once the balloon is filled to the maximum 18" diameter and feels tight, replace the air plug making sure it is all the way in to ensure it does not leak over time.



NOTE: If the balloon feels tight but has not reached the maximum 18" diameter, let the inflated balloon sit for several hours, then add more air as the material will have stretched enough to reach the full size.